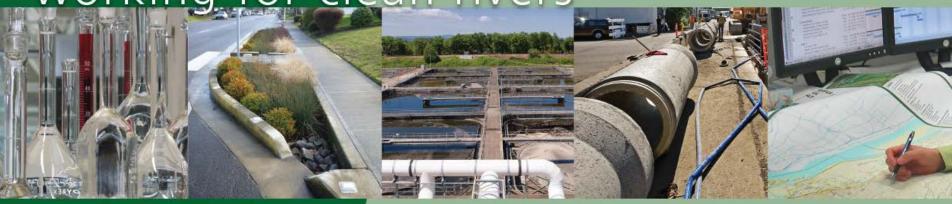
# working for clean rivers



# FABA Pressure Line System Upgrade Council Item 90

Scott T. Gibson, PE

William F. Ryan, PE

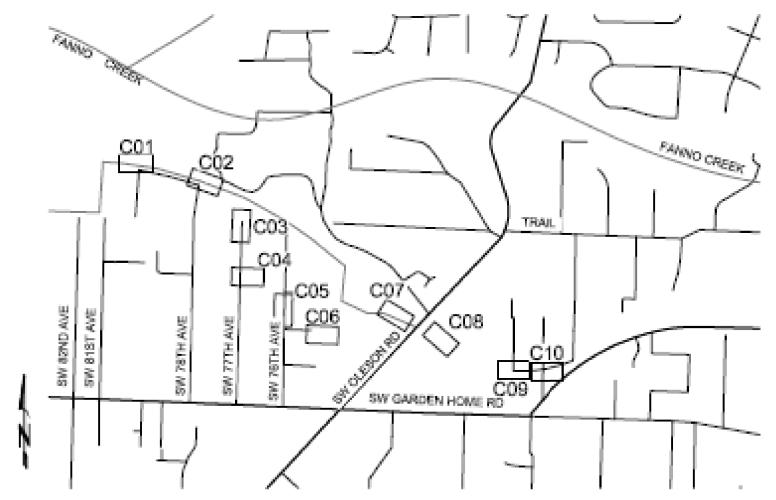
**Bureau of Environmental Services** 

January 27, 2016



NICK FISH, COMMISSIONER MICHAEL JORDAN, DIRECTOR

### **Project Vicinity Map**





#### **Background**

- The approximately 7,000-ft long Garden Home Section of the FABA Pressure line System consists of two parallel 30-inch welded steel pressure lines, designated 'A' (Southerly line) & 'B' (Northerly line).
- Unique high pressure pumping application that has higher discharge pressures than typical sewage pump stations.
- Completed in 2010, the 'A' line was placed into service during the planning, permitting, and construction of the SW 86<sup>th</sup> Ave PS.



#### **Background**

- Original construction included the installation of 24inch diameter access riser assemblies at about 500-ft intervals in both 'A' and 'B'.
- Leaks occurred at two locations in the 'A' line as a result of cracks that developed in and around the welds connecting the access risers to the mainline pipe.
- Surge tanks were not yet constructed (delayed due to permitting).

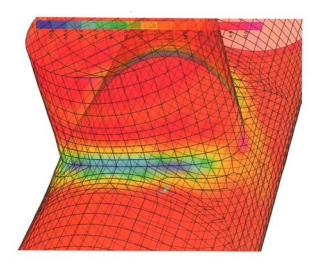


#### **Background**

 Subsequent investigations and analyses concluded that unanticipated stress concentration at welds was the likely cause of the cracks.



Crack Through Weld & Pipeline



Stress Concentration Modeling Graphic Results



#### **Background & Subsequent Actions**

- Operation of the FABA pressure line system was suspended until a temporary surge tank system could be designed and installed at the FABA PS. That work was completed in July 2013.
- In August 2013 the 'B' line was placed into service, protected by the temporary surge tank system. FABA PS has been in operation, with short outages since that time.

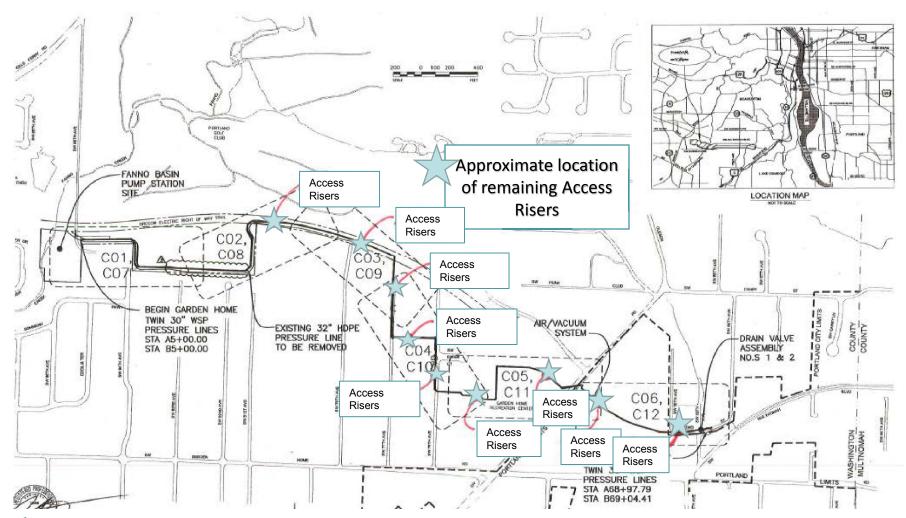


#### **Project Elements**

- This project will include the following elements:
  - Remove the remaining 18 access risers from both the 'A' and 'B' pressure lines
  - Install straight pipe steel spool sections to replace the risers that are removed
  - Upgrade an existing pressure monitoring station at SW 69<sup>th</sup> Ave & Railroad St., and connect that station to the BES fiber-optic system for real-time monitoring.



# **Project Vicinity Map**





#### **Proposed Construction Schedule & Cost**

| Milestone                           | Target Month  |
|-------------------------------------|---------------|
| Advertise for Construction Bids     | February 2016 |
| Bid opening                         | March 2016    |
| Issue Notice to Proceed (NTP)       | June 2016     |
| Construction Substantially Complete | November 2016 |
| Final Construction Completion       | December 2016 |

#### Estimated Construction Contract Cost \$ 1,173,000



# **Estimated Total Project Costs**

| Project Phases   | Estimated Cost |
|--|----------------|
| Design Phase including:  — Easements — Design — Permitting   | \$ 190,000     |
| Advertise-NTP Phase  | \$ 11,000      |
| Construction Phase including:  — Construction Contract  — Construction Management  — Inspection  — Permit Compliance | \$ 1,410,000   |
| Startup/Closeout Phase   | \$ 33,500      |
| Estimated Total Project Cost   | \$ 1,644,500   |



