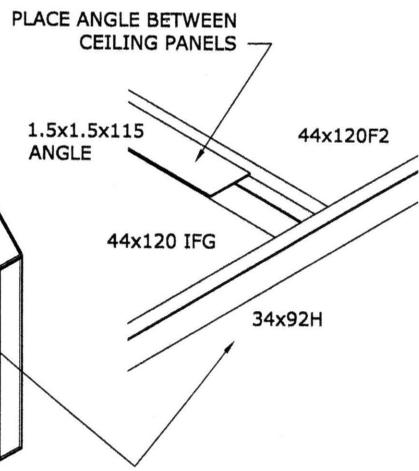
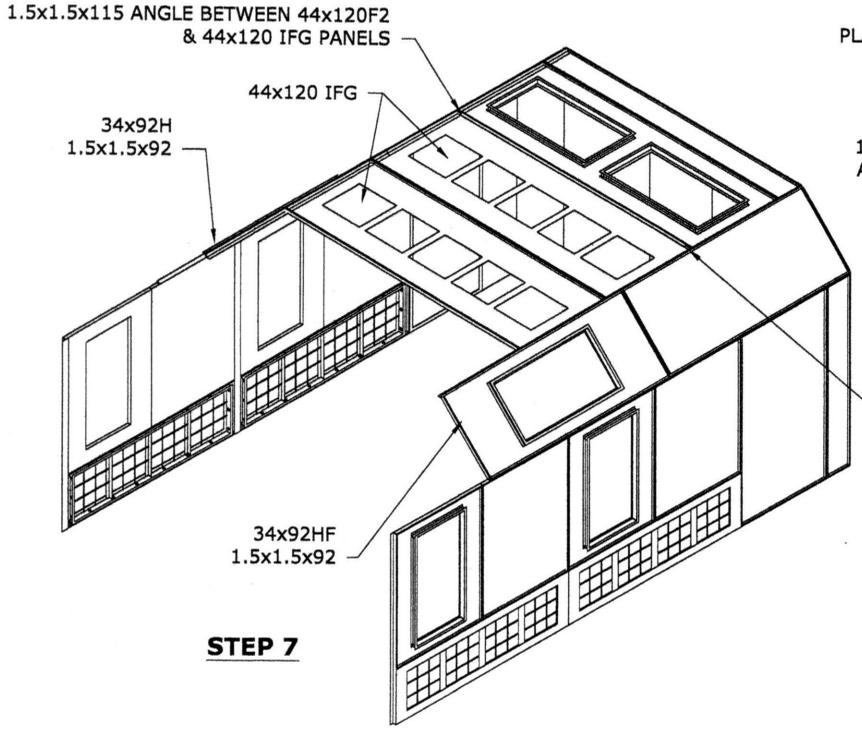
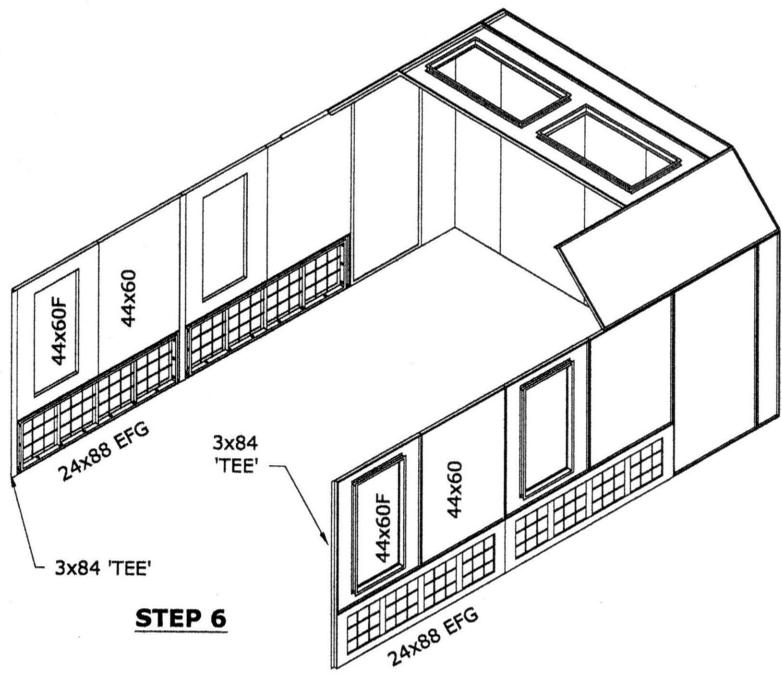
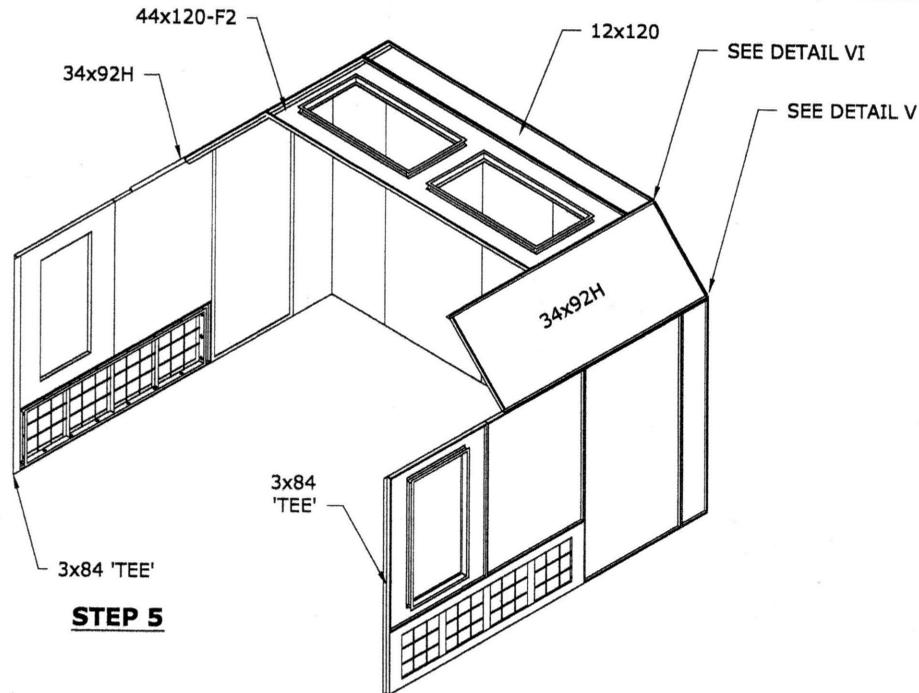


12-208942-MT

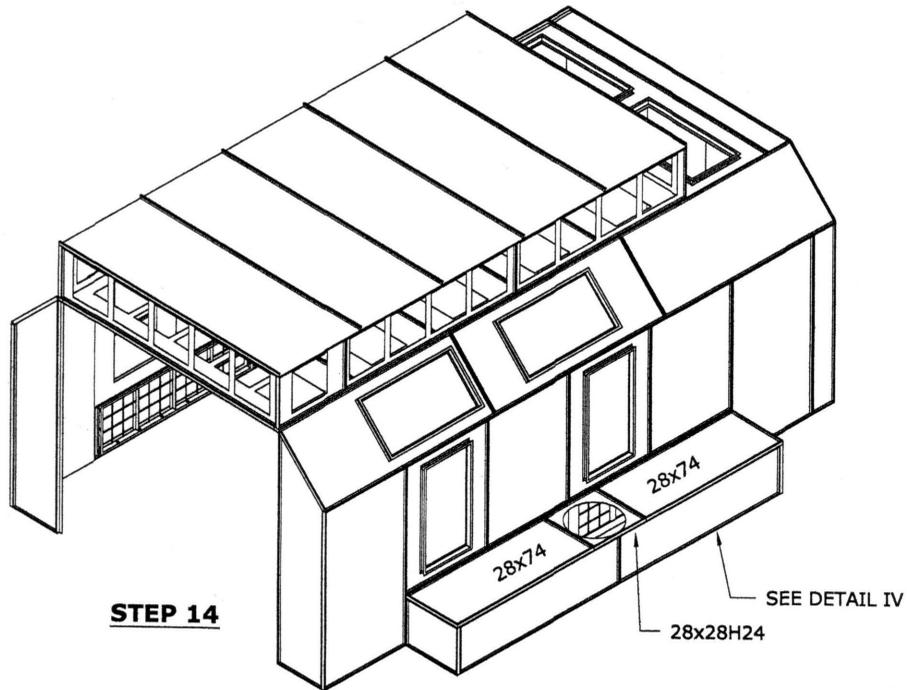
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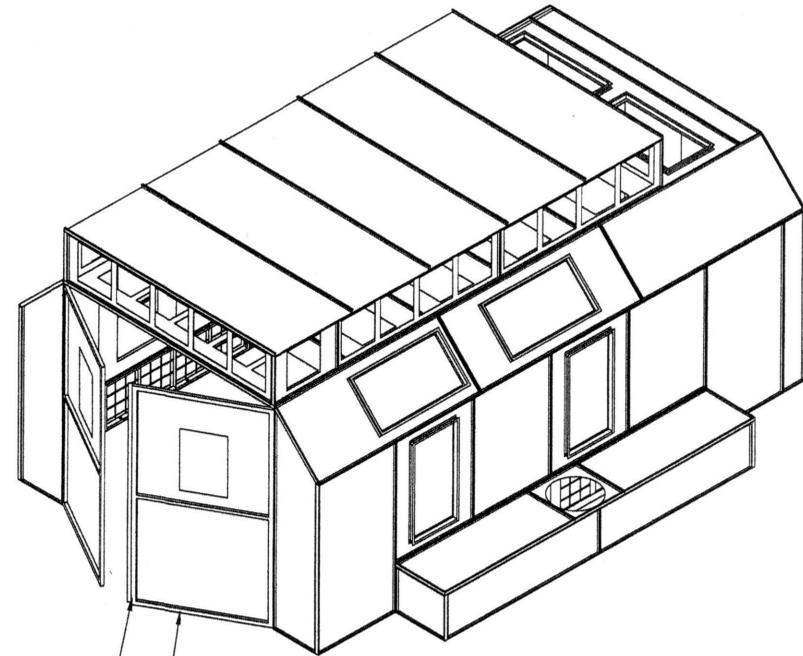
SEE DRAWING GENERAL INSTRUCTIONS FOR DETAILS V & VI



title SDD-1000 ASSEMBLY SEQUENCE 2 of 5	
part no SDD-1000	
order no -	
drawn by MBOWLES	date 9-7-05
file name XXXX	rev D

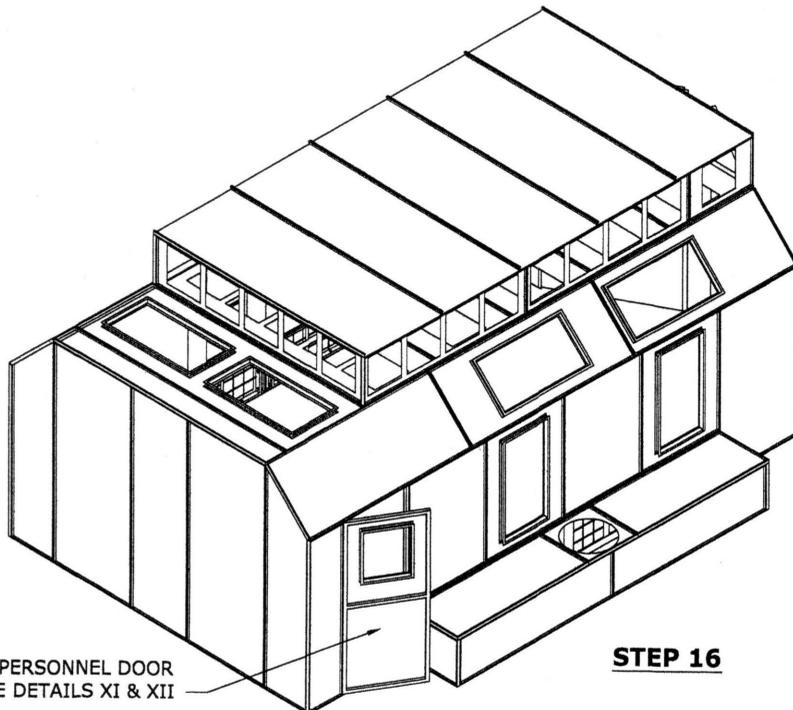


STEP 14



STEP 15

SEE DETAILS VIII, IX, & X



36x83 PERSONNEL DOOR
SEE DETAILS XI & XII

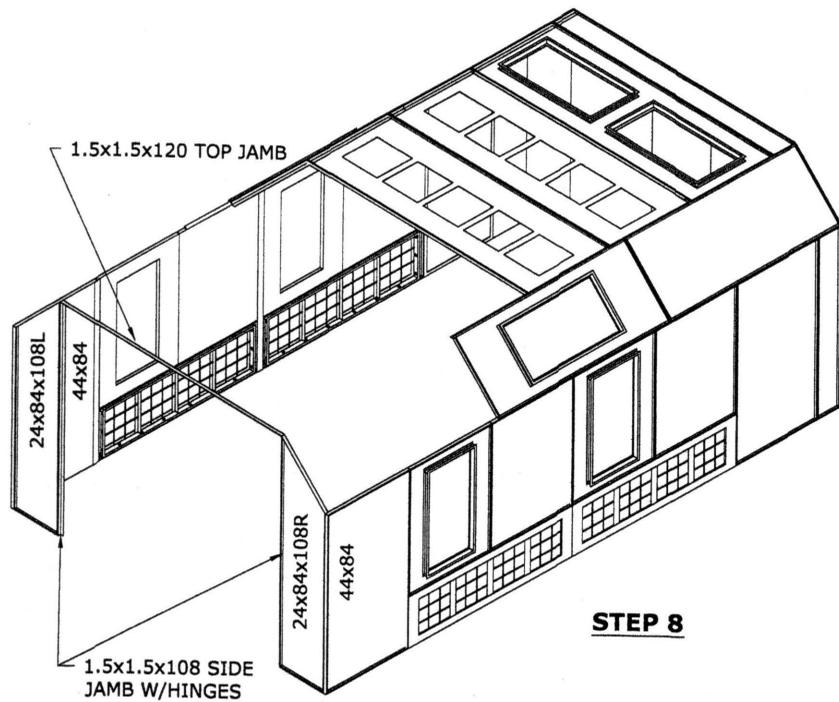
STEP 16

NOTE;
SEE DRAWING GENERAL INSTRUCTIONS
FOR DETAILS IV & VIII - XII

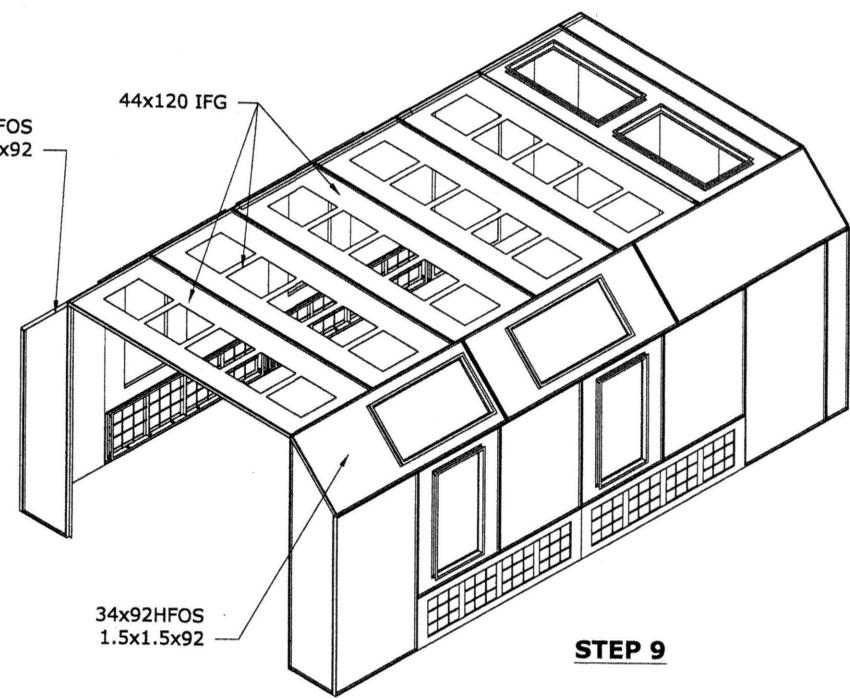


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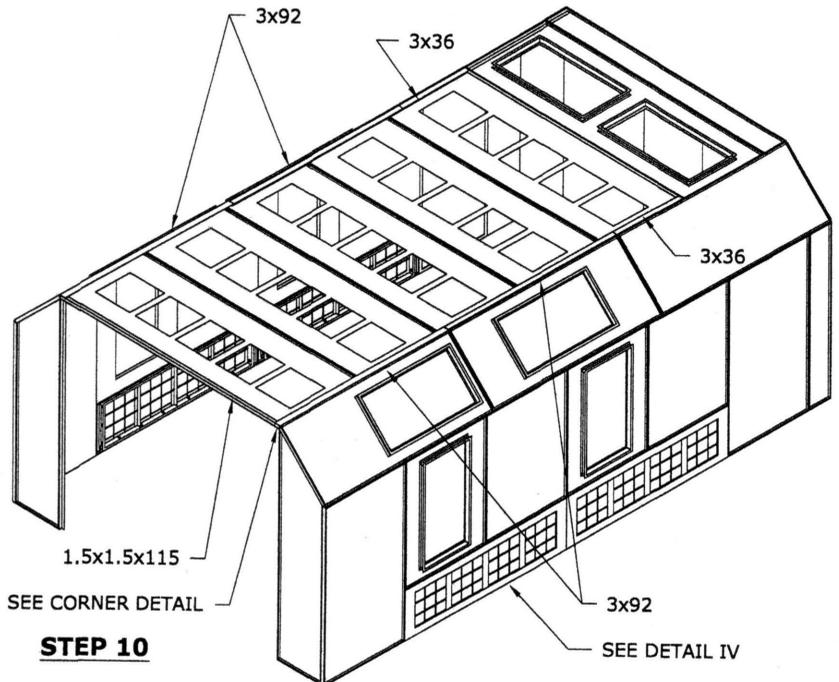
title SDD-1000 ASSEMBLY SEQUENCE 5 of 5	
part no SDD-1000	
order no -	
drawn by MBOWLES	date 9-7-05
file name XXXX	rev D



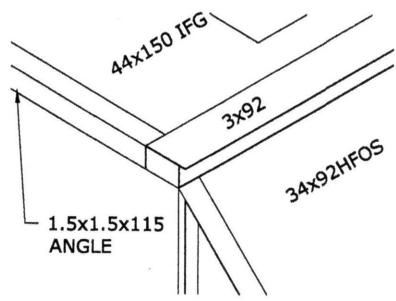
STEP 8



STEP 9



STEP 10



CORNER DETAIL

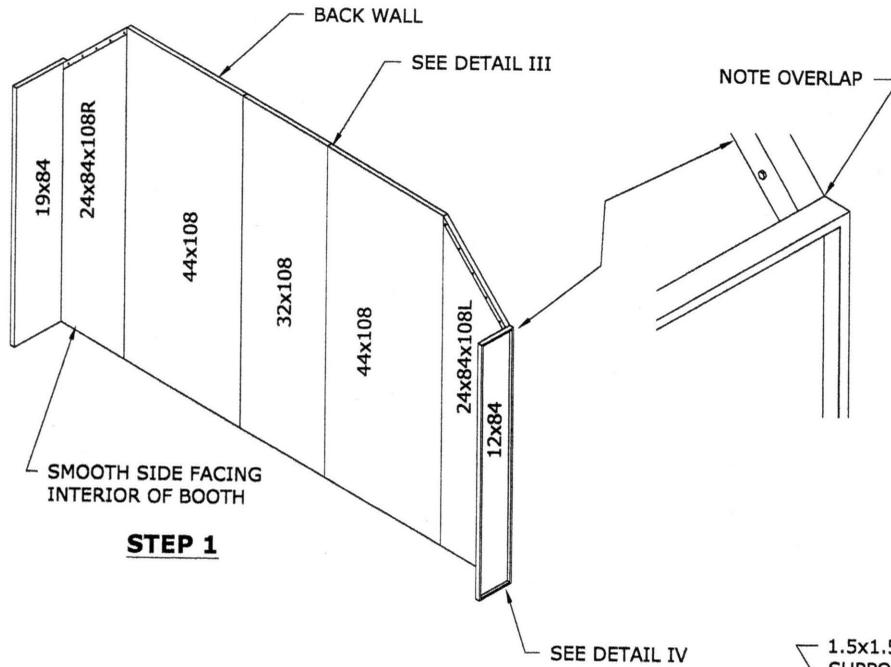
NOTE - OVERLAP OF 3x92 ON HIP PANEL

SEE DRAWING GENERAL INSTRUCTIONS FOR DETAILS IV

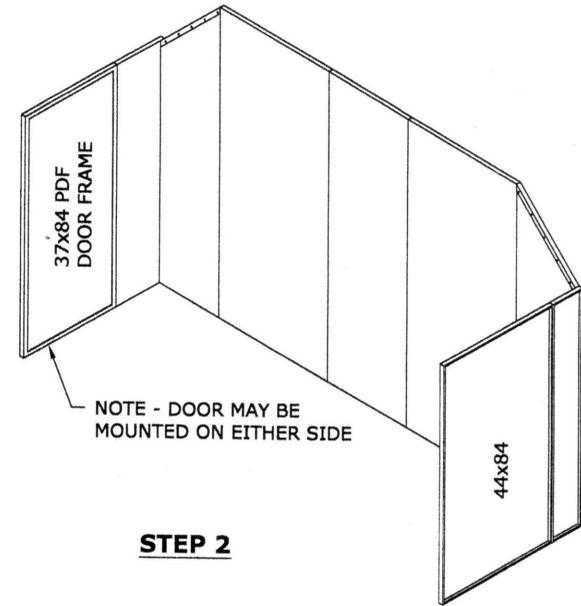


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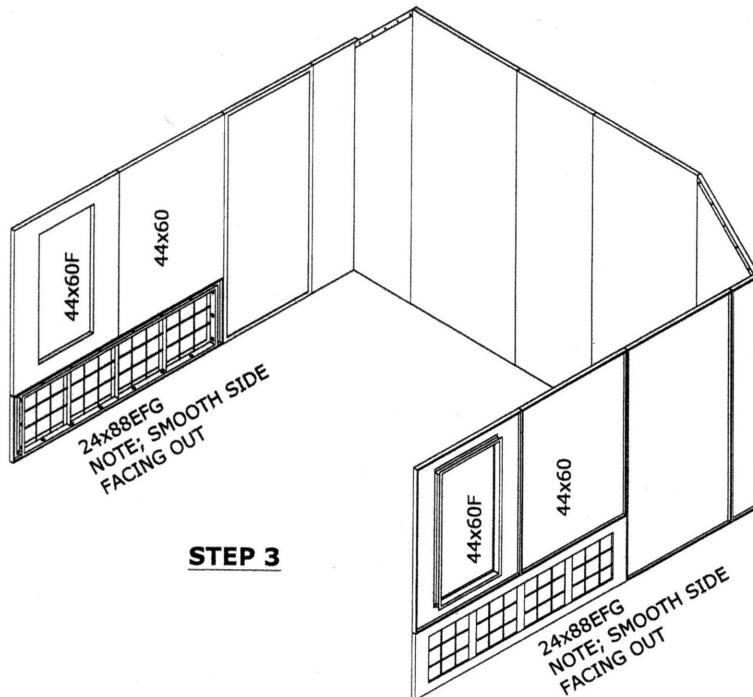
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part no	SDD-1000
order no	-
drawn by	MBOWLES
date	9-7-05
file name	XXXX
rev	D



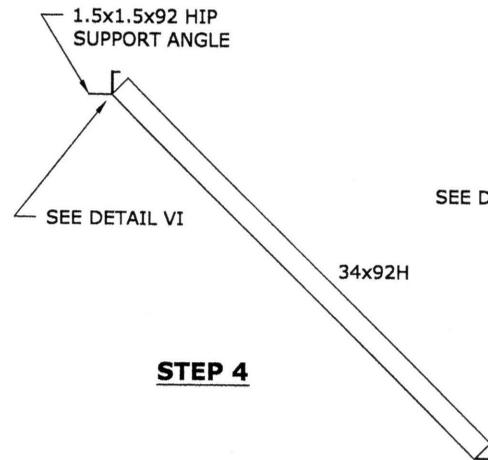
STEP 1



STEP 2



STEP 3



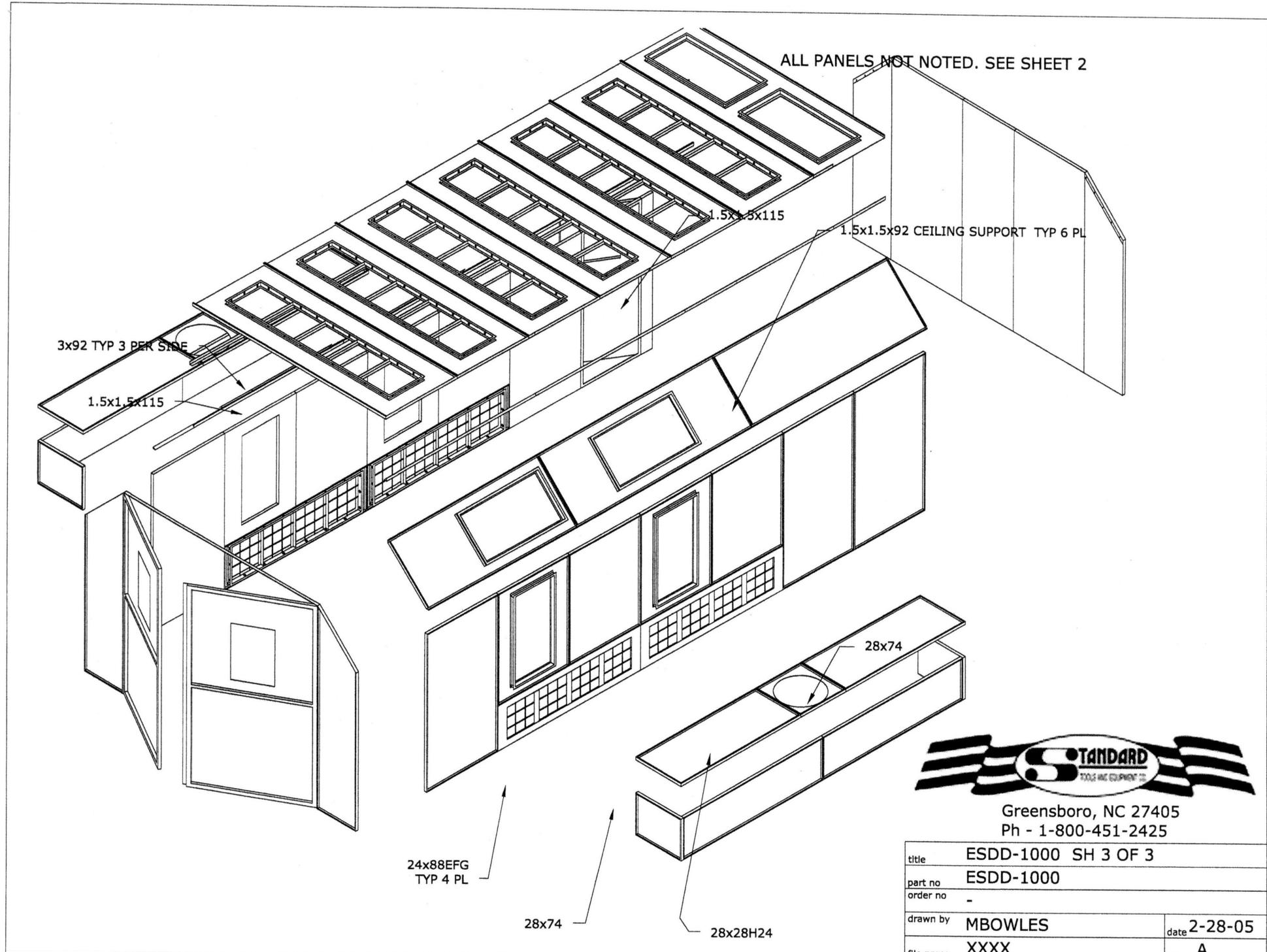
STEP 4

SEE DRAWING GENERAL INSTRUCTIONS FOR DETAILS III & VI



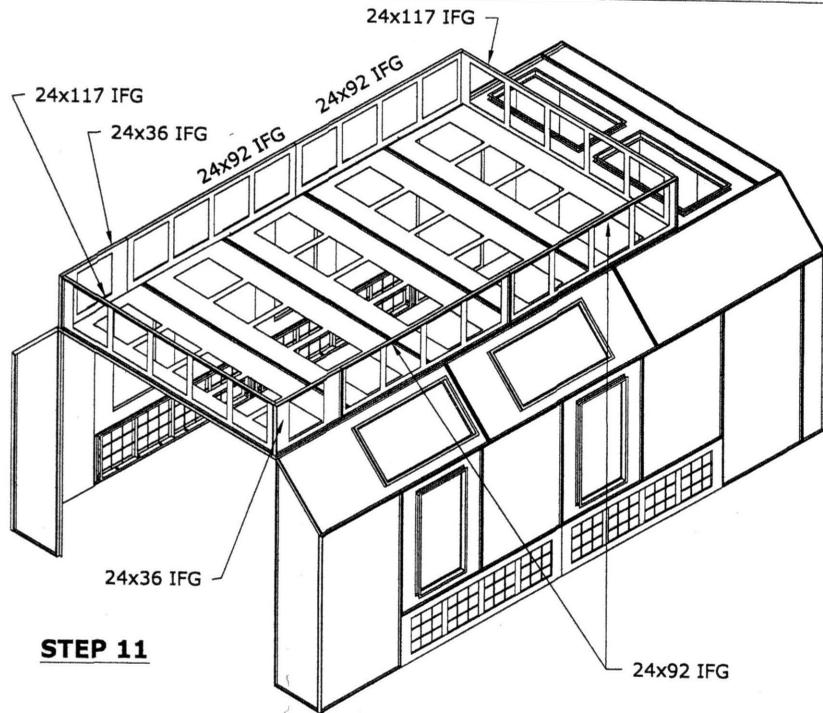
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Ph - 1-800-451-2425

title SDD-1000 ASSEMBLY SEQUENCE 1 of 5	
part no	SDD-1000
order no	-
drawn by	MBOWLES
date	9-7-05
file name	XXXX
rev	D

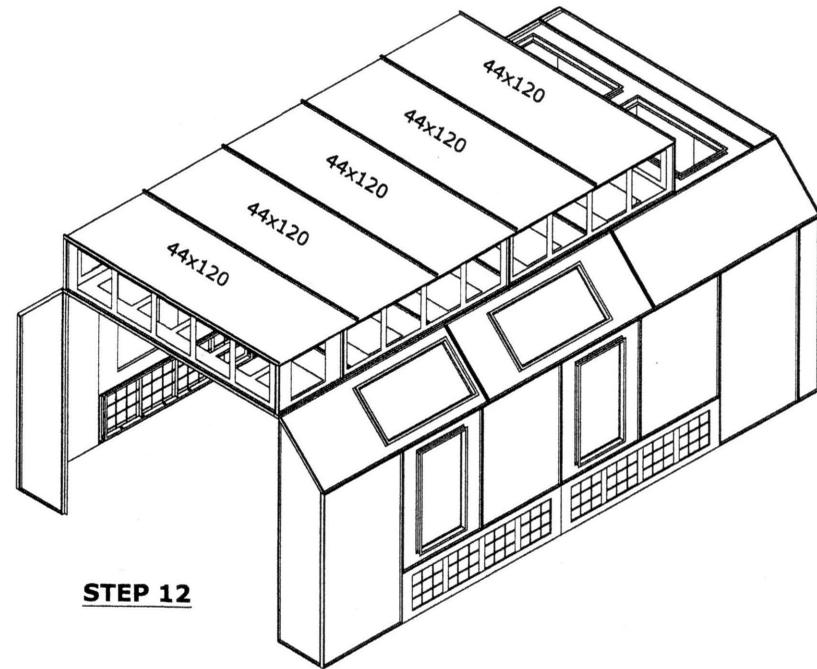


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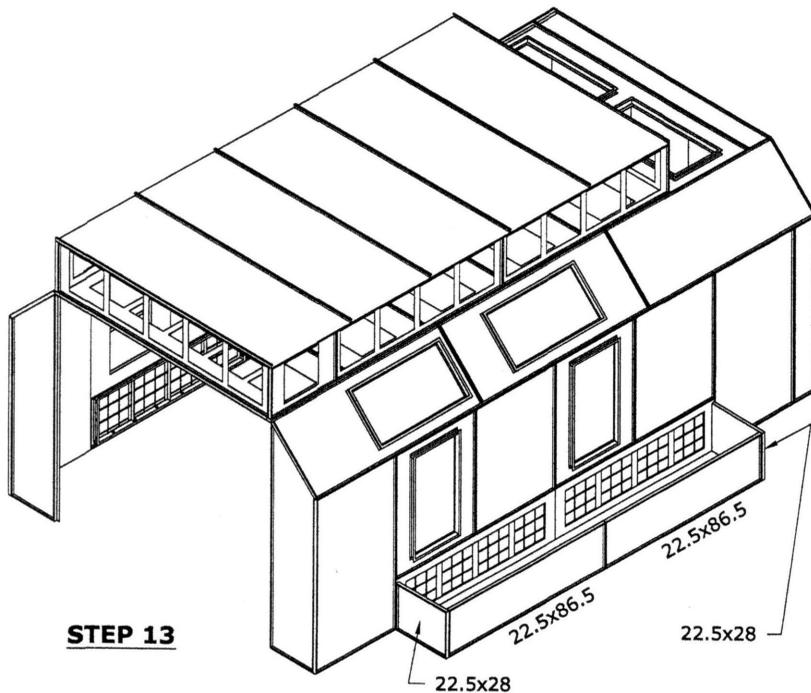
title		ESDD-1000 SH 3 OF 3	
part no		ESDD-1000	
order no		-	
drawn by	M BOWLES	date	2-28-05
file name	XXXX	rev	A



STEP 11



STEP 12



STEP 13



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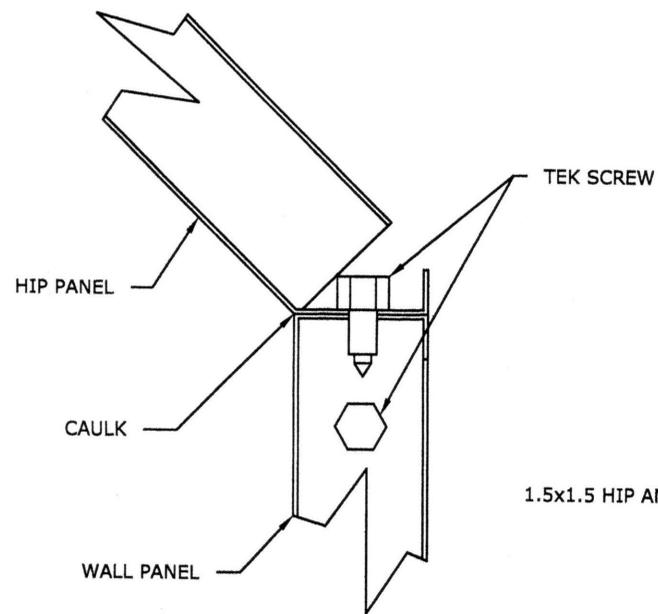
title SDD-1000 ASSEMBLY SEQUENCE 4 of 5	
part no	SDD-1000
order no	-
drawn by	MBOWLES
date	9-7-05
file name	XXXX
rev	D

ESDD-1000
SHOP FABBED PANELS

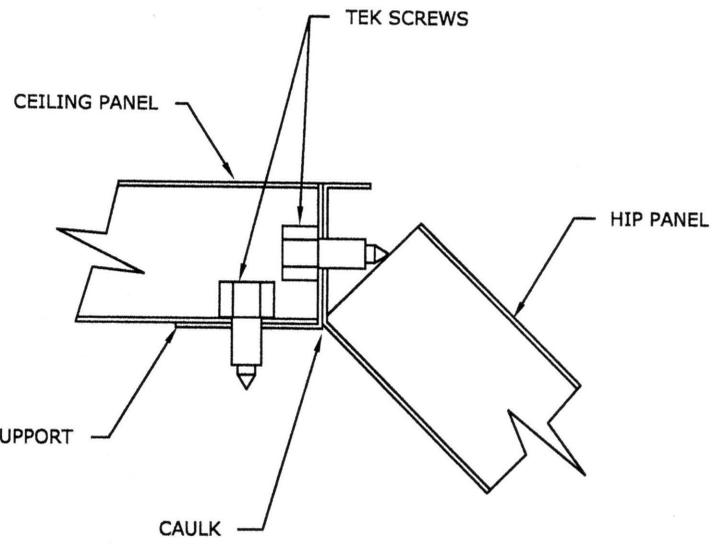
NO REQ'D	PART NO				DESCRIPTION
	suffix	width	length	suffix	
5	SMM PMK - PW -	44	x 84	-	wall panel
4	SMM PMK - PW -	44	x 60	-	wall panel
4	SMM PMK - PW -	44	x 60	- F	wall panel w/light frame
1	SMM PMK - PW -	7	x 84	-	wall panel
1	SMM PMK - JDF -	37	x 84	-	personnel door frame
1	SMM PMK - DM -	36	x 83	- G	personnel door w/glass
2	SMM PMK - PH -	34	x 108	-	hip panel
2	SMM PMK - PH -	34	x 108	- F	hip panel w/light frame
2	SMM PMK - PH -	34	x 92	- FOS	hip panel w/light frame offset
4	SMM PMK - PW -	22.5	x 28	-	wall panel
4	SMM PMK - PW -	22.5	x 86.5	-	wall panel
4	SMM PMK - PW -	28	x 74	-	wall panel
2	SMM PMK - PW -	28	x 28	- H24	wall panel w/24 hole
4	SMM PMK - PEF -	24	x 88	-	exhaust grid
2	SMM PMK - PW -	24	x 84x108	- L	frontal panel
2	SMM PMK - PW -	24	x 84x108	- R	frontal panel
2	SMM PMK - PW -	44	x 108	-	wall panel
1	SMM PMK - PW -	32	x 108	-	wall panel
6	SMM PMK - PIF -	44	x 120	- SDD	ceiling intake panel w/one row
1	SMM PMK - PC -	44	x 120	- F2	ceiling panel w/ 2 light frames
2	SMM PMK - DD -	59	x 107	- G	front door w/glass
1	SMM PMK - JT -	1.5	x 120	-	top door jamb w/gussets
2	SMM PMK - JS -	1.5	x 108	- H	side jamb w/hinges
1	SMM PMK - AN -	1	x 2x107	-	door seal
8	SMM PMK - AN -	1.5	x 92	-	ceiling support
2	SMM PMK - AN -	59	x 2	- SW	sweep angle 59x2
1	SMM PMK - LS -	3	x 4	-	latch support

PURCHASED ITEMS

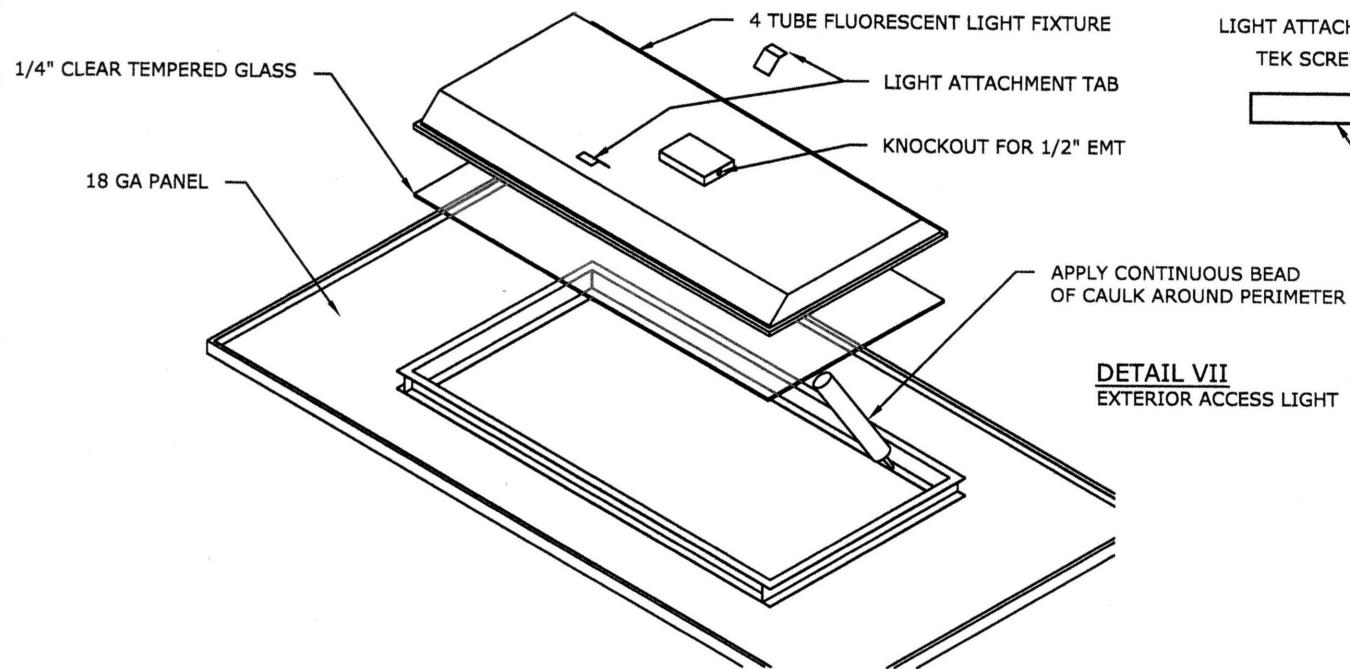
NO REQ'D	PART NO	DESCRIPTION
1	MFG-PMK - WM - 118	offset bolt-zn w/finger hook latch
36	MFG-PMK - WM - 117	080-1024 #10 single jack chain zinc
1	MFG-PMK - ZE 101	#spl -9 1-1/4 od split key ring
10	MFG-PMK - W - 145	24x48x0.25" clear tempered glass
10	MFG-PMK - W - 147	daybrite #2GT8440 120-RL (2x4 layin)
6	MFG-PMK - W - 149	#NA171zn 6-1/2" pull handle zn
32	MFG-PMK - W - 151A	filter support rod
16	MFG-PMK - W - 152	20x20 fibglas pad 50/cs
30	MFG-PMK - W - 153	2020PAFIF 20x20 55 series filter intake 20/cs
1000	MFG-PMK - W - 155A	10x3/4 TEK screw
1	MFG-PMK - W - 156	brixton latch
24	MFG-PMK - W - 157	siliconized caulking
4	MFG-PMK - W - 158	#02113 1/2x3/4/17 ft door seals bag
1	MFG-PMK - W - 159	inclined manometer
1	MFG-PMK - W - 160	1/8x4x20 duro 60 rubber door seal
30	MFG-PMK - W - 161-A	1/4x1 drive anchor
20	LIGHT TABS	light tabs
8	MFG-PMK - R - 101	3/8x1 bolt
8	MFG-PMK - S - 111	3/8 lock washer
8	MFG-PMK - T - 101	3/8 nut



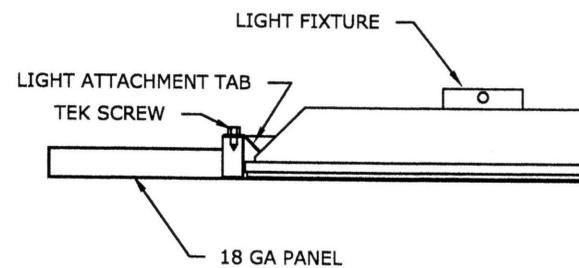
DETAIL V - WALL PANEL TO HIP PANEL JOINT



DETAIL VI - HIP PANEL TO CEILING PANEL JOINT

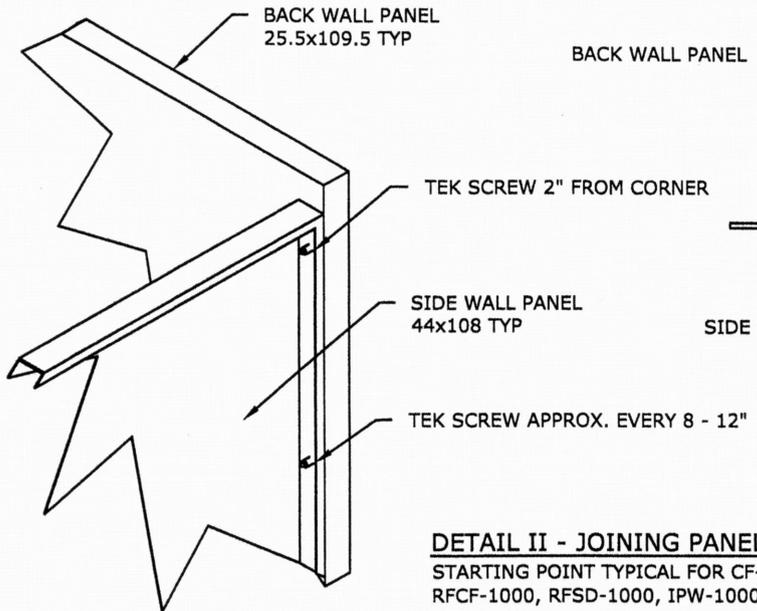


DETAIL VII
EXTERIOR ACCESS LIGHT

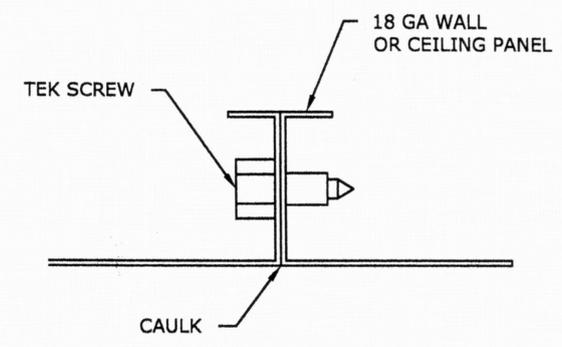
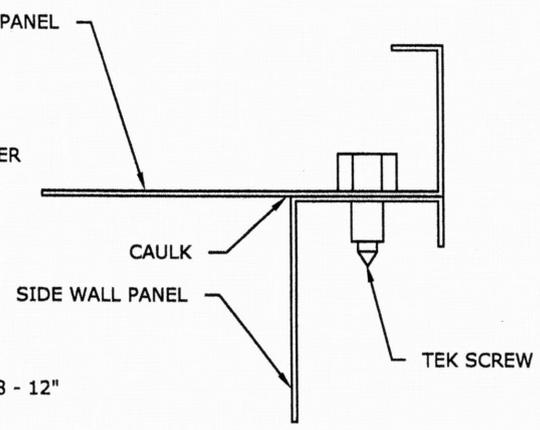


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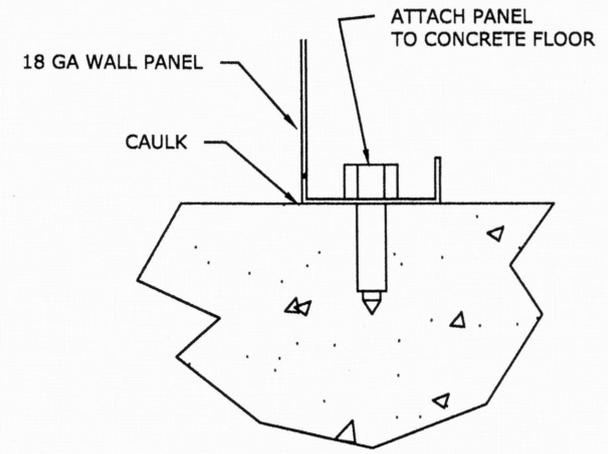
title	DETAILS TO ASSEMBLE ST 2 OF 2	
part no	DETAILS V - VII	
order no	-	
drawn by	MBOWLES	date 10-16-03
file name	XXXX	rev A



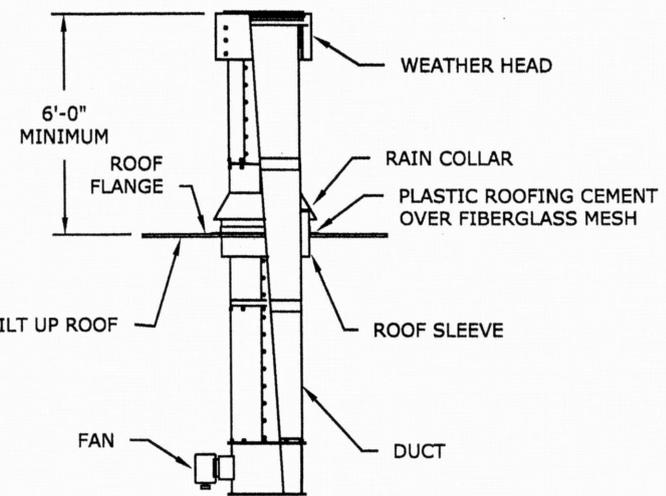
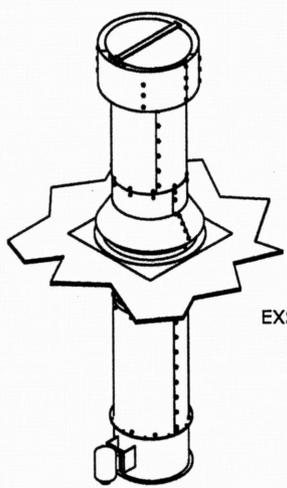
DETAIL II - JOINING PANELS AT CORNER PLENUM
 STARTING POINT TYPICAL FOR CF-1000, SD-1000, PRF-1000, RFCF-1000, RFSD-1000, IPW-1000



DETAIL III - PANEL JOINT DETAIL
 TYPICAL FOR WALL & CEILING PANELS



DETAIL IV - MOUNTING PANEL TO FLOOR

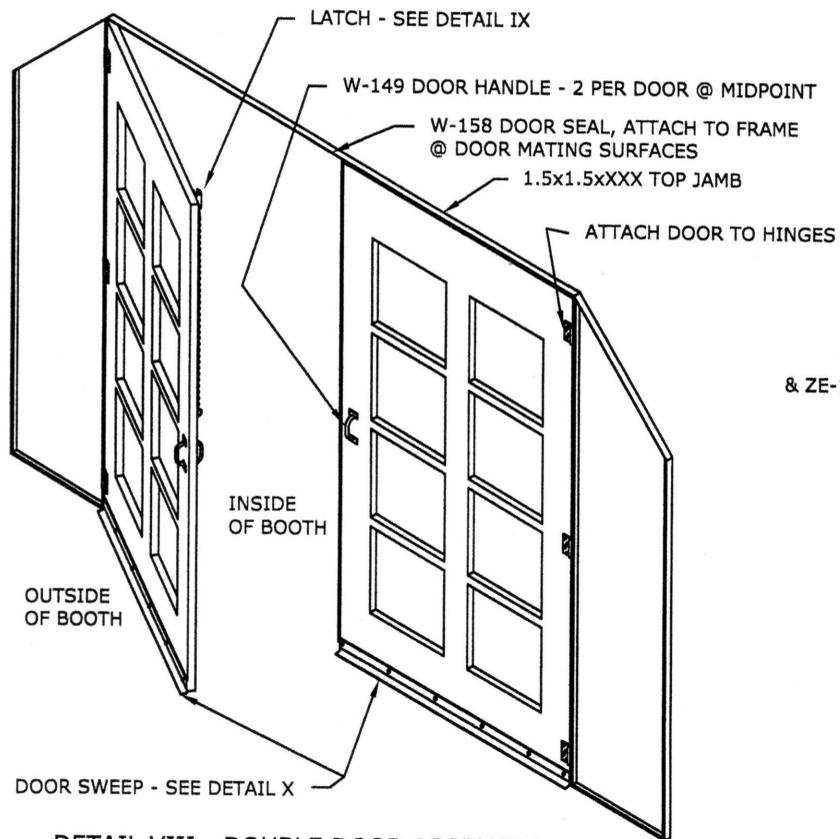


DETAIL I - BUILT-UP ROOF PENETRATION

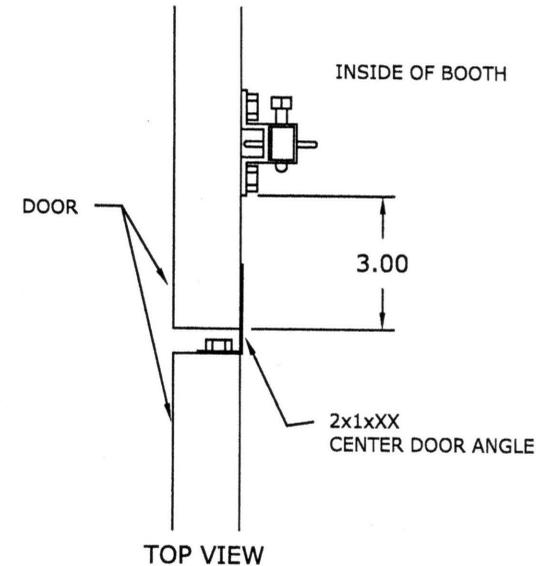
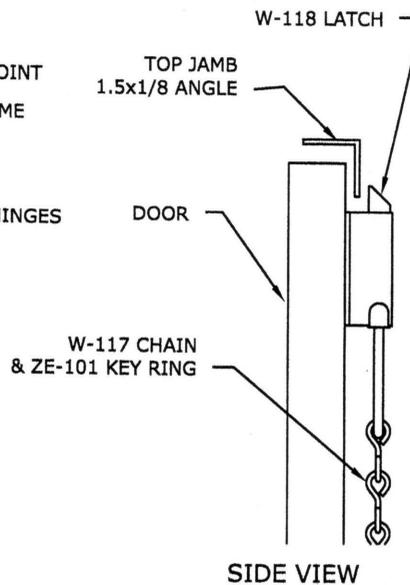


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title	DETAILS TO ASSEMBLE ST 1 OF 2	
part no	DETAILS I - IV	
order no	-	
drawn by	MBOWLES	date 10-15-03
file name	XXXX	rev A



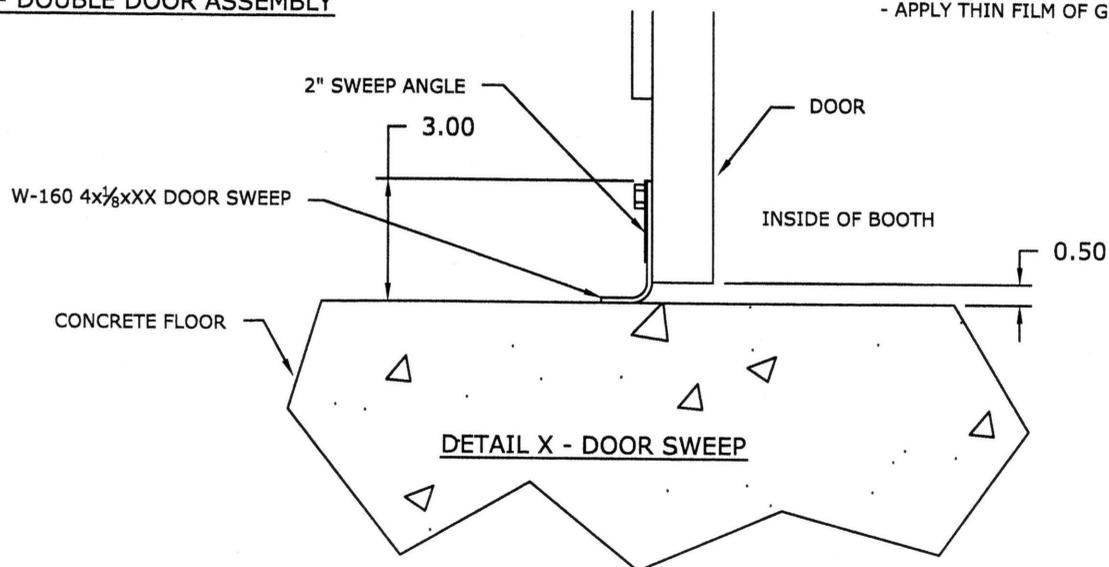
DETAIL VIII - DOUBLE DOOR ASSEMBLY



DETAIL IX - LATCH

NOTES

- ASSEMBLE DOORS & HARDWARE W/TEK SCREWS.
- INSTALL SWEEP ANGLE W/ANGLE TOWARD DOOR TO KEEP TENSION ON SWEEP.
- ADJUST LOCATION OF LATCH AS NEEDED FOR SMOOTH OPERATION.
- APPLY THIN FILM OF GREASE TO LATCH IF NEED FOR SMOOTH OPERATION.

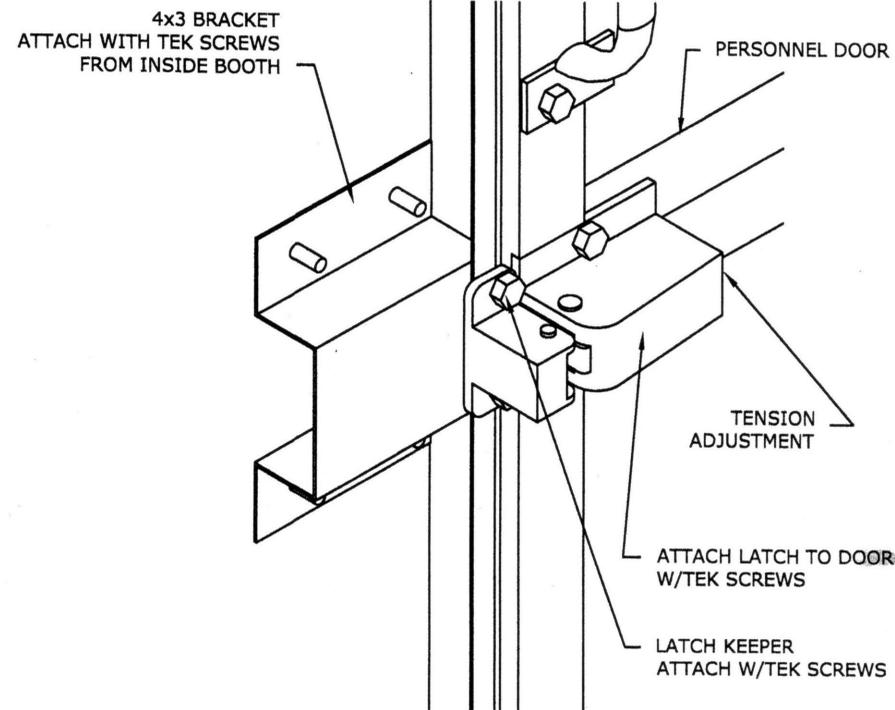
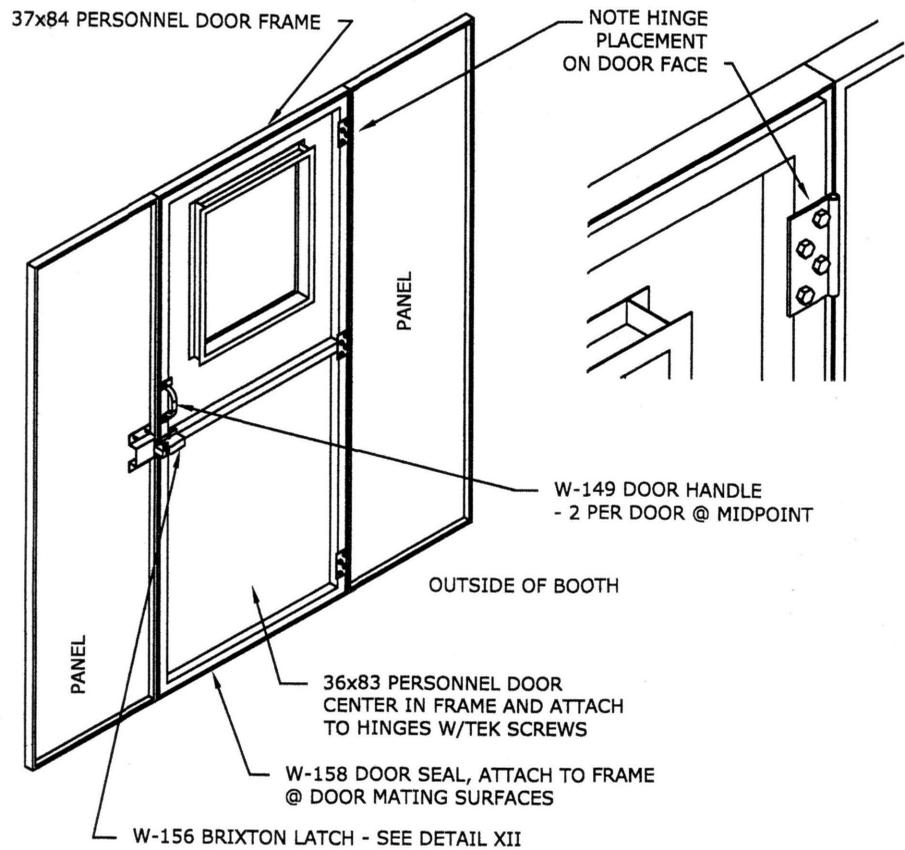


DETAIL X - DOOR SWEEP



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title		GENERAL INSTRUCTIONS	
part no		DOOR DETAILS VIII-X	
order no		XXXX	
drawn by	MBOWLES	date	1-15-04
file name	XXXX	rev	B



DETAIL XII
W-156 BRIXTON LATCH INSTALLATION

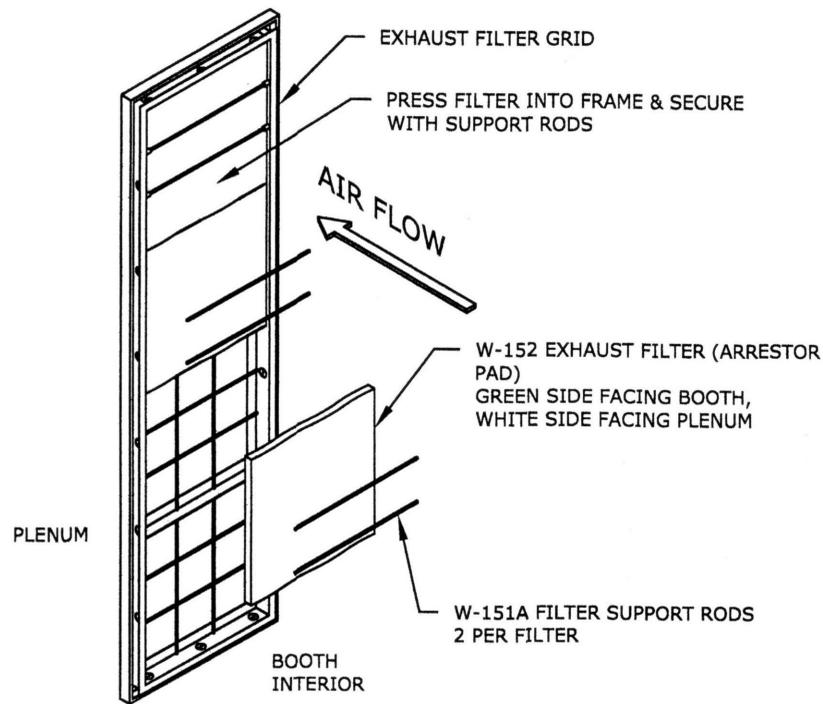
DETAIL XI
PERSONNEL DOOR INSTALLATION

- NOTES**
- ASSEMBLE DOOR AND LATCH WITH TEK SCREWS.
 - ADJUST LOCATION OF LATCH AS NEEDED FOR SMOOTH OPERATION.
 - IF LATCH MUST BE MOVED OUTWARD FROM THE BRACKET, SHIMS MAY BE USED AND 1/4 BOLTS USED FOR MOUNTING.
 - ADJUST TENSION IN THE LATCH USING THE TENSION SCREW AS NEEDED FOR SMOOTH OPERATION.
 - APPLY THIN FILM OF GREASE IF NEEDED FOR SMOOTH OPERATION.

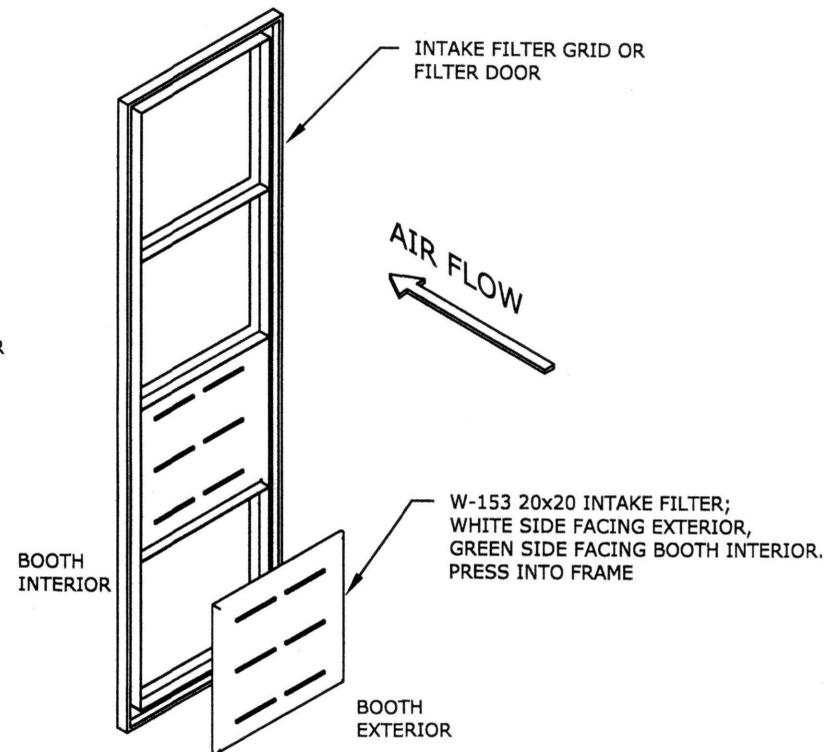


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title		GENERAL INSTRUCTIONS	
part no		DOOR DETAILS XI & XII	
order no		XXXX	
drawn by	MBOWLES	date	9-9-04
file name	XXXX	rev	C



DETAIL XV - EXHAUST FILTER W-152
ALL EXCEPT ECF-1000

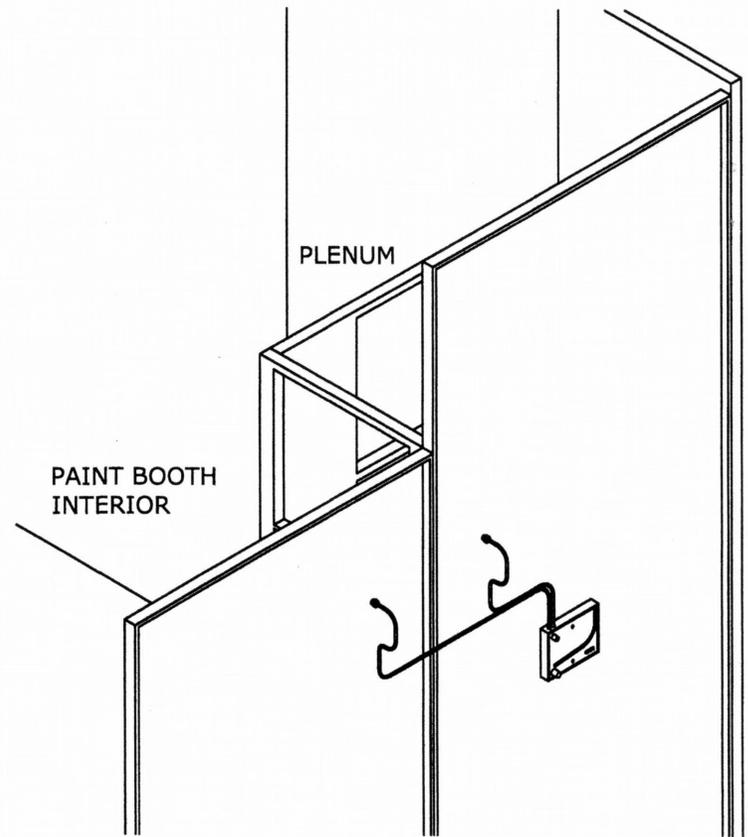
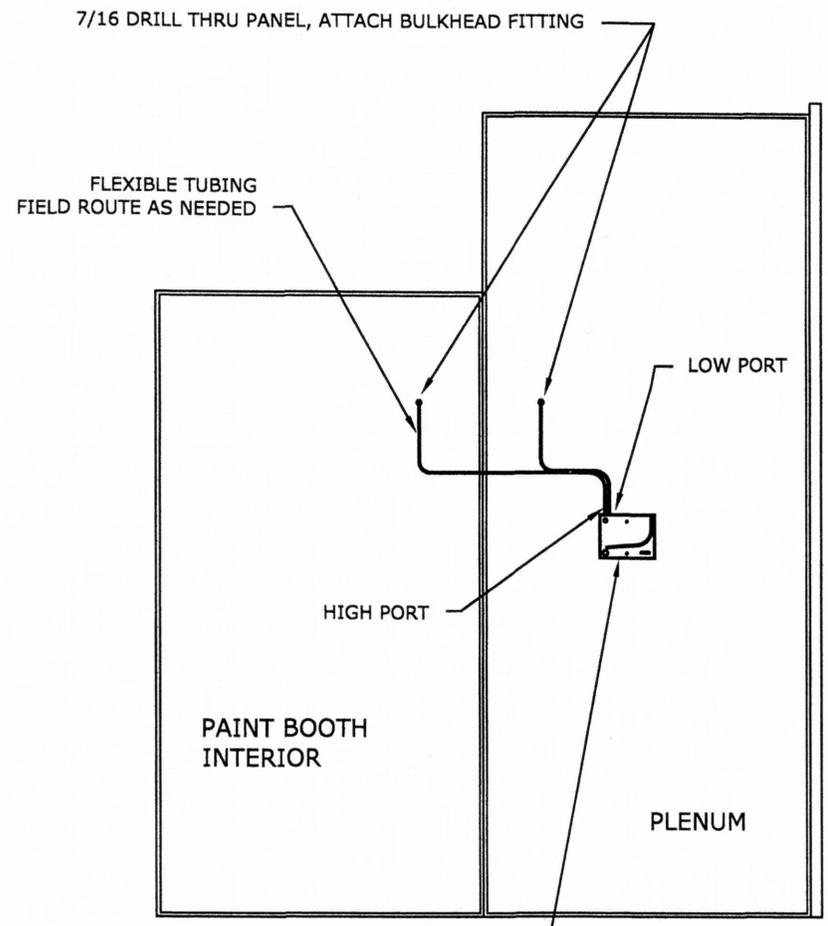


DETAIL XVI - INTAKE FILTER W-153
ALL EXCEPT ECF-1000



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title	GENERAL INSTRUCTIONS	
part no	FILTER DETAILS XV & XVI	
order no	-	
drawn by	MBOWLES	date 10-29-04
file name	XXXX	rev B



ATTACH MANOMETER TO PANEL WITH THRU BOLTS

- NOTES;
- INSTALL MANOMETER PER MANUFACTURER'S INSTRUCTIONS.
 - INSTALL MANOMETER LEVEL (UNIT HAS BUILT IN LEVEL).



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title		GENERAL INSTRUCTIONS	
part no		MANOMETER	
order no		XXXX	
drawn by	MBOWLES	date	10-29-03
file name	XXXX	rev	A



STANDARD PAINT BOOTHS

LIMITED WARRANTY

 will, within five (5) years of purchase date, replace F.O.B. the factory, any materials which are defective in materials and/or workmanship. This warranty is subject to the inspection of the seller and seller's judgement will be the deciding factor if booths and/or components have been altered, changed or modified in any way or have been subjected to abnormal use and abuse, inadequate maintenance and lubrication, or subjected to use beyond seller recommended capacities and specifications during time of use. This warranty does not apply and in no event shall seller be liable for labor costs expanded on such goods or consequential damages. At the seller's option, the buyer must return defective goods to seller freight and delivery prepaid, which shall be the buyers sole and exclusive remedy for defective goods. Fans, motors, light fixtures and gas air make up systems are subject to their respective manufacturers warranties. Seller will not be liable to purchaser for any personal injury or property damage arising from the use of the equipment or the installation of equipment. This warranty is limited to the original purchaser, and is not assignable or transferable to any other person. No officer, employee, or agent of seller is authorized to make any oral representations or warranty of fitness or to waiver any of the foregoing terms of sale and none shall be binding on seller.

PURCHASER: _____

ADDRESS: _____

CITY,STATE: _____ ZIP: _____

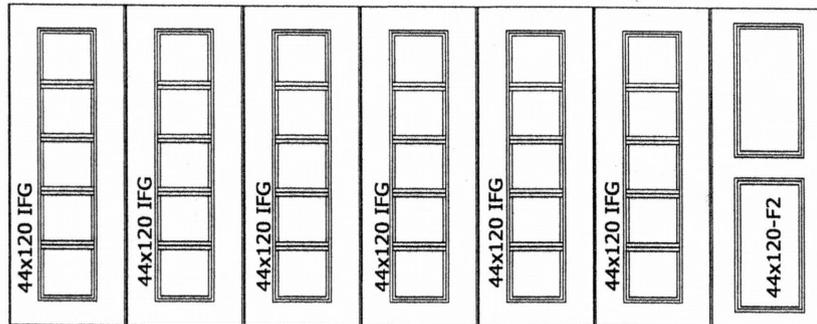
OWNER'S SIGNATURE: _____

DATE OF PURCHASE: _____

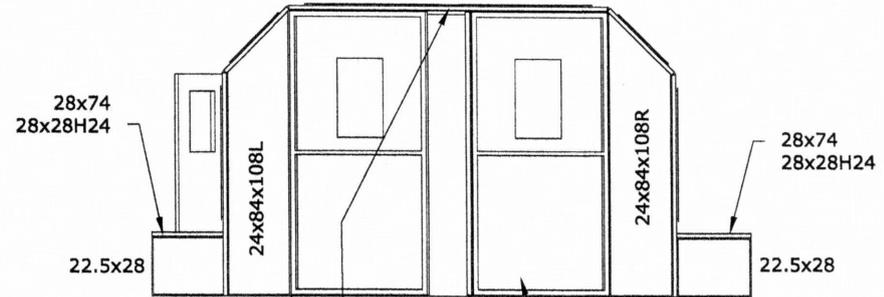
SERIAL #: _____

MODEL OF PAINT BOOTH: _____

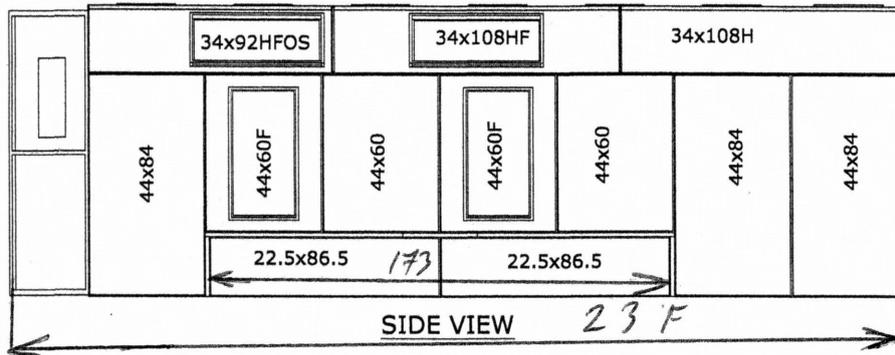
Lights, fans and motors have a one (1) year Manufacturer's Warranty



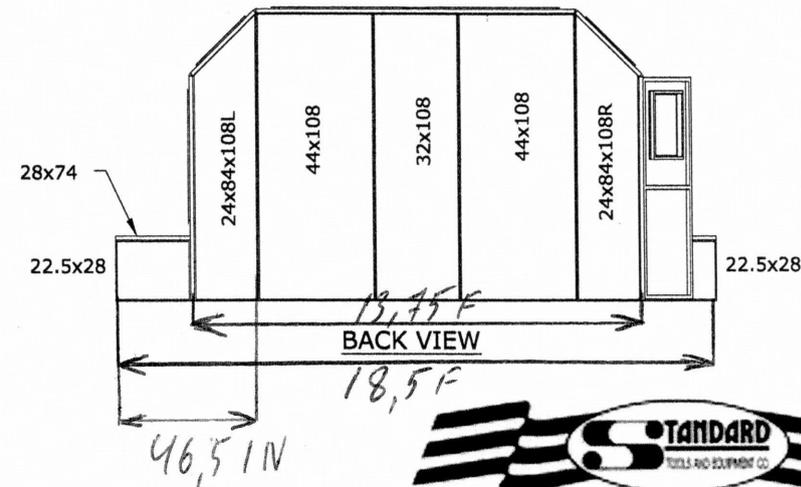
TOP VIEW



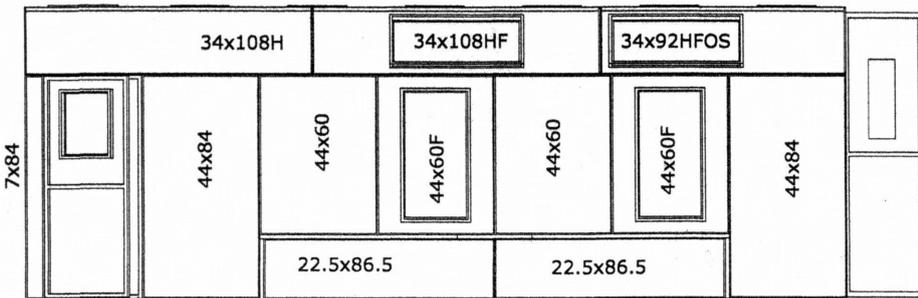
FRONT VIEW



SIDE VIEW



BACK VIEW



SIDE VIEW

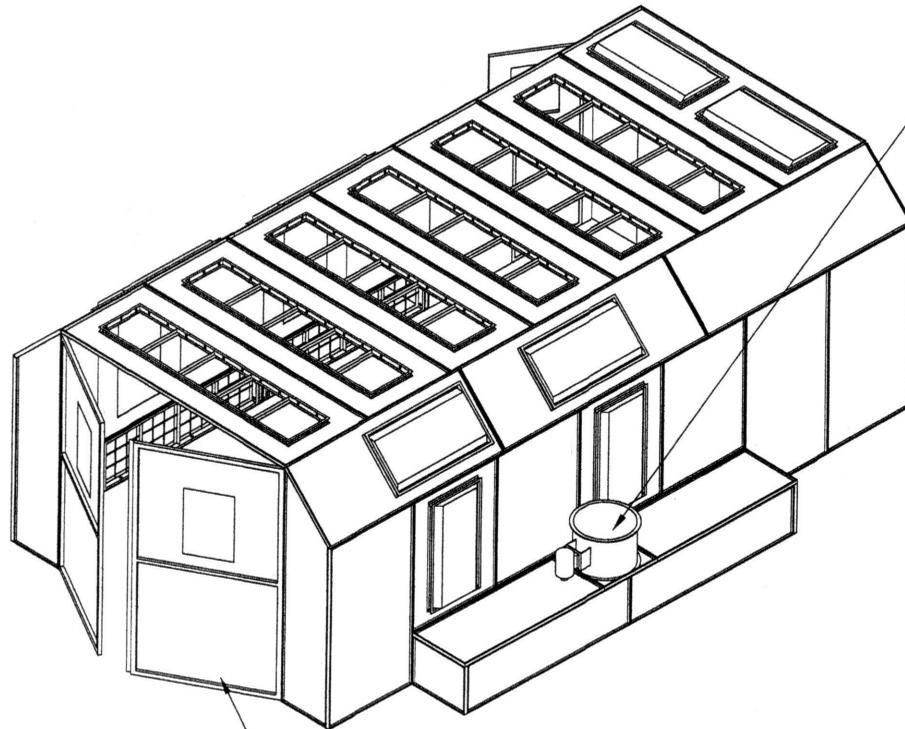


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ALL PANELS NOT NOTED.
SEE SHEET 3

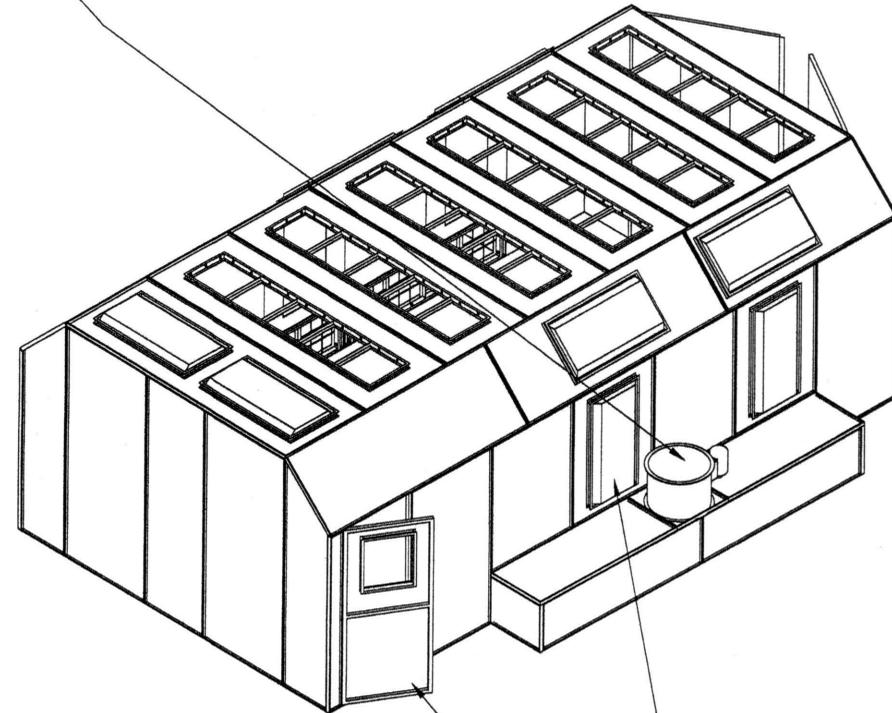
title	ESDD-1000 SH 2 OF 3	
part no	ESDD-1000	
order no	-	
drawn by	MBOWLES	date 2-28-05
file name	XXXX	rev A

MANUFACTURED IN COMPLIANCE WITH NFPA 33, OSHA, NEC,
AND BOCA GUIDELINES



10'W x 9'H DOUBLE DOORS

24" TUBEAXIAL FAN, 2 HP
7800 CFM @ 0.5" SP UL APPROVED



PERSONNEL DOOR

24x48 LIGHT FIXTURE, ENCLOSED
MOUNTED BEHIND 0.25" TEMPERED GLASS WINDOW
UL LISTED, 10 FIXTURES PER BOOTH

ESDD-1000

18'-11"W x 25'-8"L x 11'-3"H OUTSIDE
14' W x 25'-5" L x 9' H INSIDE

NOTES:

- ALL MATERIALS OF CONSTRUCTION ARE NON-COMBUSTIBLE.
- ALL PANELS ARE 18 GA. GALV SHEET STEEL.
- WINDOWS ARE 1/4" TEMPERED GLASS.
- LIGHT FIXTURES ARE ENCLOSED 2x4 FLORESCENT LAYIN TYPE, UL APPROVED, MOUNTED BEHIND GLASS WINDOW.
- FAN IS TUBEAXIAL, ALUMINUM BLADE WITH DRIVE BELT IN ENCLOSED SHROUD, UL APPROVED.



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title		ESDD-1000 SHEET 1 OF 3	
part no		ESDD-1000	
order no		-	
drawn by	MBOWLES	date	2-28-05
file name	XXXX	rev	A